



## Painted Finish Warranty

This warranty is in addition to LIBERTY's standard product warranty.

RACO INTERIORS ("RACO") warrants for a period of five (5) years from date of shipment that all exposed painted aluminum furnished by RACO and specified to be processed to American Architectural Manufacturers Association (A.A.M.A) 2603 (603.8) shall conform to the following provided it is installed in and exposed to normal atmospheric conditions.

*The said painted aluminum will not develop excessive fading, excessive chalking or excessive non-uniformity of color, and will not crack, peel, flake or blister, all within the limits defined as follows:*

*"Excessive fading" means that all change in color during the period of this warranty shall not exceed 8 Delta E units (Hunter Color Difference) for five years if calculated from measurements on any spectrophotometer or colorimeter designed to adequately measure color by reflectance readings in accordance with A.S.T.M. method of test D-2244-85, Section 6.3. Numerical units are defined as the numerical value equal to the square root of the sum of the squares Delta L, Delta A and Delta B measured on the exposed paint surfaces which have been cleaned per A.A.M.A 605.2-92, Section 7.9.2.1 guidelines and corresponding values measured on the original retained panel.*

*"Excessive chalking" means will not chalk in excess of a numerical rating of 6 for five years when measured in accordance with the standard procedures specified in A.S.T.M. D-4214, Method D659.*

*"Excessive non-uniformity" means non-uniform fading during the period of this warranty to the extent that adjacent panels have a color difference greater than the original limits of acceptable color expressed in the same system of color measurement described above. It is understood that fading or color changes may not be uniform if the surfaces are not equally exposed to sun and elements.*

*"Will not crack, peel, flake or blister" means the painted coating shall maintain its film integrity and show no cracking, peeling, flaking or blistering discernible to the naked eye resulting from the natural elements in the atmosphere at the project. This does not include minute fracturing which may occur in proper fabrication of the building parts.*

### The warranty will not extend to or cover:

- (a) Damage to the coating occasioned by moisture or other contaminants detrimental to the coating because of improper storage of the coated metal prior to installation;*
- (b) Water damage due to condensation caused by improper repackaging of the coated metal prior to installation; or*
- (c) Damages to the coated metal caused by handling, shipping, processing, and/or installation.*

This Warranty applies only if such painted material is installed in strict accordance with RACO's recommended practices and maintained in accordance with "American Architectural Manufacturers Association (A.A.M.A) Publication Number 610.1 Voluntary Guide Specification for Cleaning and Maintenance of Architectural Painted Aluminum Extrusions." × A.A.M.A Publication No. 610.1 will be furnished upon request.

This Warranty does not cover, and RACO hereby expressly disclaims, all liability for and with respect to any material which has been subject to abuse, alteration, modification, neglect, misuse, abnormal use, accident, fire, war, flood, earthquake, or acts of God.

The sole and exclusive remedy with respect to this Warranty shall be repair or replacement of the defective material or repayment by RACO of the purchase price paid therefor RACO reserves the right to select the remedy.

IN NO EVENT SHALL RACO OFFICE FRONTS BE LIABLE FOR SPECIAL, DIRECT, INDIRECT OR CONSEQUENTIAL DAMAGES OF ANY KIND INCLUDING, BUT NOT LIMITED TO, LOSS OF USE, LOSS OF PROFITS OR GOOD WILL, OR ANY OTHER LOSS OR INJURY.