

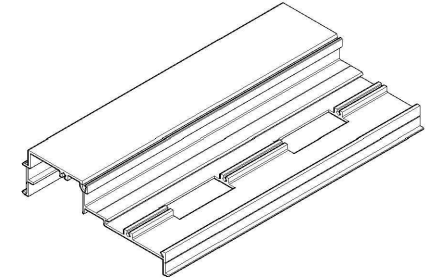


# SOLUTIONS II Adjustable Axle Mullion Installation Instructions

**FRAME MUST BE INSTALLED PLUMB AND SQUARE**

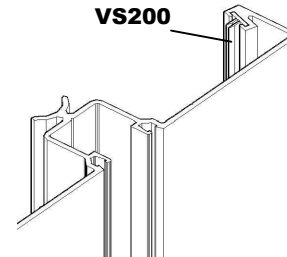
REQUIRES A FULL HEIGHT CONDITION

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## General Installation Guidelines

1. MEASURE ROUGH OPENING. CUT AXLE MULLION MEMBERS.  
ADJUSTABLE AXLE MULLION LENGTH = OVERALL FRAME HEIGHT
2. CUT HEAD AND SILL CHANNELS TO LENGTH.  
HEAD AND SILL CHANNEL LENGTH IS CUT TO DAYLIGHT OPENING  
WHEN USING AXLE MULLIONS.
3. CUT AXLE MULLION MEMBERS TO LENGTH. INSTALL VS200 GASKETS.  
CUT GASKET 1/8" (3.8) PER FOOT LONGER THAN ALUMINUM MEMBER  
TO ALLOW FOR SHRINKAGE.
4. ACCESS SLOTS ARE FACTORY FABRICATED.
5. ATTACH GLAZING JAMB TO GLAZING HEADER AND SILL BASE AT  
PRE- DRILLED SCREW SPLINE HOLES USING ST351
6. ATTACH HEAD / SILL USING ST137 SCREWS 3" (76.2) FROM ENDS  
APPROXIMATELY 12" (304.8) ON CENTER AS SHOWN.
7. FOLLOWING THE SEGMENTED LAYOUT LINE, ALIGN JAMB PANEL IN THE  
OPENING, SHIM AS REQUIRED, PLUMB AND LEVEL AND FASTEN TO DRYWALL.  
FASTEN HEAD, SILL TO OPENING THROUGH ACCESS HOLES.  
  
NOTE: IT IS NOT NECESSARY TO FASTEN ADJUSTABLE MULLION AXLE
8. CONTINUE THE INSTALLATION PROCEDURE MAKING ADJUSTMENTS AS  
NECESSARY UNTIL ALL PANELS ARE INSTALLED.

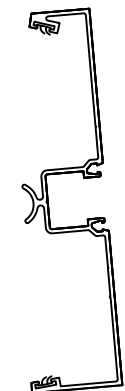
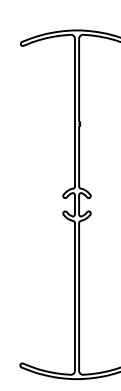
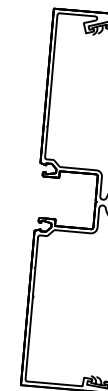


## AXLE MULLION MEMBERS

RRX12

RRX13

RRX12



NOT TO SCALE