FLUSH GLAZED – Framing System

Single Flushed Glazed openings, with butt glazed glass showing a clean, clear, ultramodern design.

- Flush Glazed Systems have the glass offset to be flush with the frame. This design upgrades the space to a modern and contemporary look.
- Multiple throat sizes allow for diversity of look for any building.
- Solutions Frame are LEED and STC friendly. Our Dual Flush Glazed option has been field tested at 48 STC using ¼" glass.
- Raco's frame are extruded, finished and fabricated in the U.S.A. We offer shipping nationally and internationally direct to you or your jobsite.

FIXED THROAT SIZES

2-1/4" * 3-3/4" * 4-7/8"

FRAME PROFILE

Standard:

2" at Door Frame

1" with ½" Reveal at Lites

GLASS SIZE

1/4", 3/8", or 1/2"

Recommend 3/8" glass on up to 8'-0" height & 1/2" glass on openings over 8'-0" up to 10'-0"

3M GLAZING TAPE

Available in Black and Grey only

MULLIONS

Vertical Only

MAXIMUM HEIGHT

10'-0" Overall Height

Materials:

- Aluminum meets the requirements of ASTM B221
- Uses a 6063T5 Alloy, averaging .0625" thick walls
- Aluminum billets composed of at least 33% recycled aluminum, 48% post-industrial scrap, 30% consumer scrap & 22% primary aluminum.
- Glass installs with a customer 3M designed tape, providing a clean, clear look to any room.
- All framing material provided knock-down for field installation by others. Installation is via a clipping method.
- Factory finished in Polycron baked enamel coating (.08 minimum - 1.1 mil thickness) or Class II Anodonic finished (acid etched,

Design:

- Wraps drywall rough openings or supplied with starter channel to abutt finished walls.
- Flush glaze system, aligns glass with outside of frame.
- Dual Flush glaze options will allow use of 2 panes of glass with an airspace between improving STC rating conditions.
- Flush Glazing can be combined with our Offset Slider frames (Singles only).
- Field technicians are available to assist with questions or can provided field or virtual training on the install process.

TECHNICAL SUPPORT

In addition to your experienced Sales Group, including Project Managers, Drafters and Sales Associates; Raco offers field technicians that can train you on installation or assist with difficult conditions. There is also a network of local Sales Representatives willing to help you through design and completing of your project

WEBSITE

www.racointeriors.com

Raco's website offers additional information about our products and contains Technical Resources including: Installation Instructions & Videos, Product Details in both PDF & CAD options, and Order & Proposal Request forms.

CONTACT

Contact information for Local Sales Representative can be found at the website

Phone: (800) 272-7226

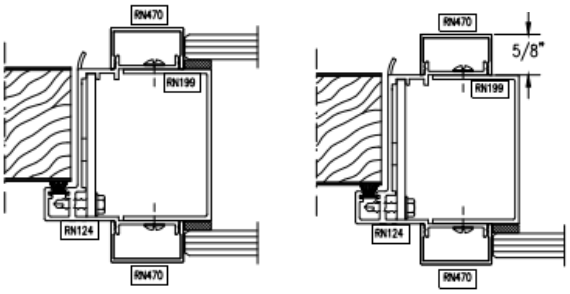
Email Quote Request:

estmating@racointeriors.com

Email Customers Service:

customerservice@racointeriors.com

Features and Benefits



Dual or Single Flush Glazed openings. Providing multiple style options for your space and allow for additional noise reduction.

- Flush Glaze frames, install on finished walls. Allowing for later install and less finishing work after install is completed.
- Our Frames are prefinished. We offer standard finishes in: Black, Bronze and White Painted or Class II Clear Anodized. However, Raco will match your custom color finish in our Baked-on Polyester based finish providing your frames with that clean, professional, quality finish.
- Flush Glaze frames have accommodated most finish hardware conditions.
- Raco packages door frames individually, marked with your opening numbers.
- Flush Glazed systems can be provided with the window materials in stock lengths or in Precut Nominal length for ease of installation and site organization.
- Raco has a drafter in house and will provide our products submittal packages (pricing is included in your proposal)

Frame Install Requirements/Info

- Drywall Rough openings should be plumb, level and square and within 1/4" tolerance.
- Wall thickness should be within 1/8" tolerance. Unless using starter channel to abutt walls.
- Flush Glazed frames, that are wrapping drywall require the last wall stud at the Rough Opening to be inverted
- All Hardware, Glass, Blocking/Reinforcement, Doors (Wood, Steel or Full Aluminum) are by others unless noted otherwise
- Flushed Glaze frames are compatible with many specialty hardware devices. Provide templates and information when orders to confirm compatibility.

See Website for complete sets of Installation instructions

OTHER PRODUCTS:

Raco Solutions II
Raco Classic Frames
Glass Aluminum Doors
All Glass Doors
Design One Frame System

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