SOLUTIONS II Bi-fold Door Frame
Installation Instructions

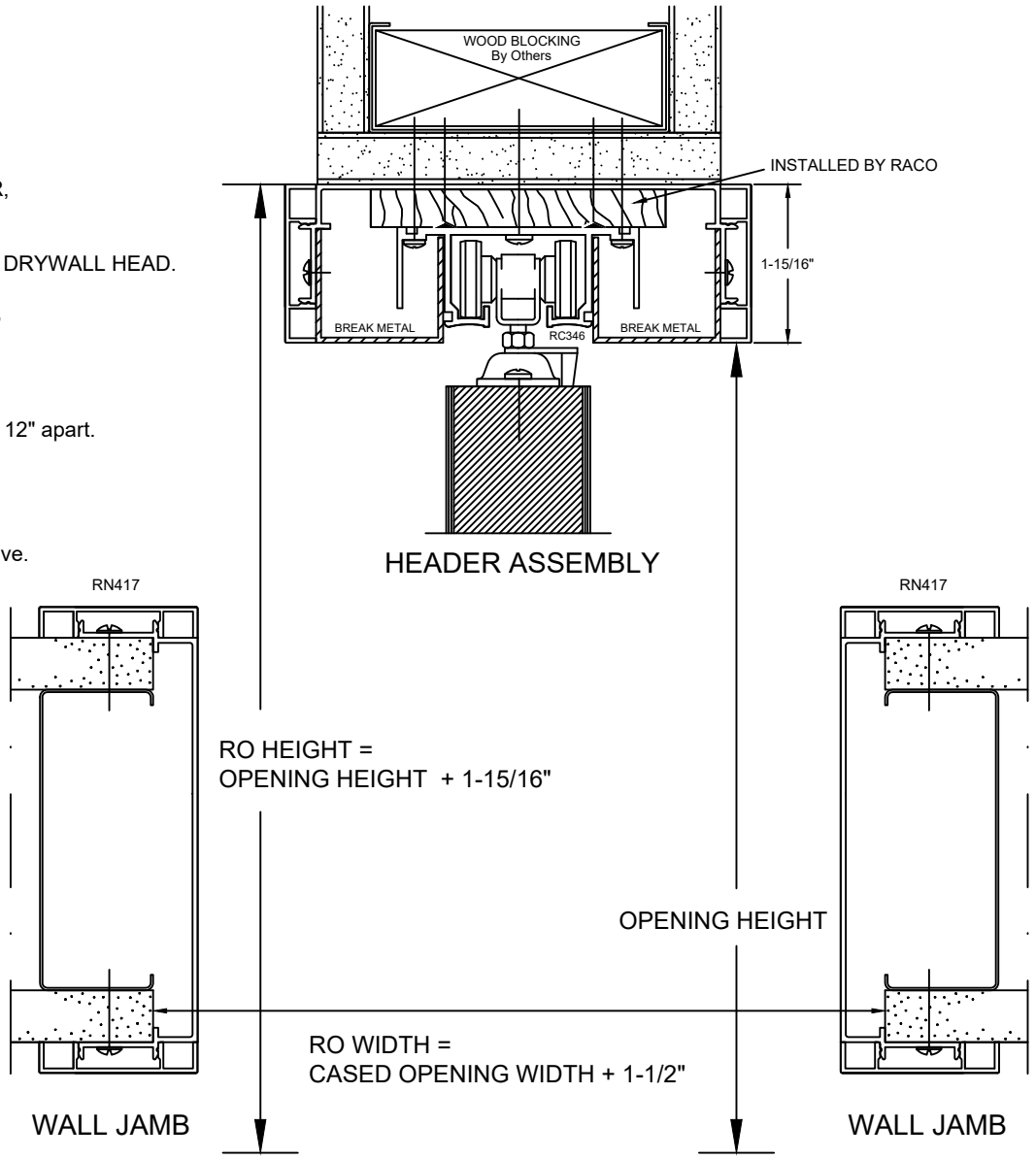
General Installation Guidelines

1. INSTALL HEADER CENTERED IN OPENING TO REINFORCED DRYWALL HEADER,
   SHIM AS NEEDED TO LEVEL.
   USE FLAT HEAD SCREWS LONG ENOUGH TO PENETRATE REINFORCEMENT IN DRYWALL HEAD.
2. INSTALL JAMBS OVER DRYWALL, BUT DO NOT SECURE TO WALL AT THIS TIME,
3. PLUMB AND LEVEL HEADER AND JAMBS.
   SECURE HEADER TO JAMBS USING RA108 CLIPS
   SCREW JAMBS TO WALL with screws long enough to reach drywall stud, screw every 12" apart.
4. INSTALL ROLLERS, BUMPERS, AND JAMB PIVOT INTO ROLLER TRACK.
5. CENTER ROLLER TRACK INTO HEADER.
   SECURE ROLLER TRACK WITH PAN HEAD WOOD SCREWS as shown in detail above.
   AT ENDS AND 24" ON CENTER. SCREWS SHOULD BE LONG ENOUGH TO
   PENETRATE HEADER ASSEMBLY AND STRUCTURAL SUPPORT ABOVE.
6. INSTALL THE TWO BREAK METAL COVERS TO THE HEADER USING
   THE SCREWS SUPPLIED BY RACO.
7. INSTALL TRIM
8. INSTALL BOTTOM PIVOT HARDWARE.
   PLUMB AND LEVEL WITH HEADER PIVOT.
9. INSTALL HINGES AND PIVOT HARDWARE IN DOORS.
10. INSTALL PIVOT DOORS AND JOINING DOORS.
11. INSTALL BALANCE OF DOORS. ADJUST TO LEVEL AND PLUMB.

To Determine Door Width for a 2-leaf Bifold:
* Cased Opening Width minus 5/16" ... divided by 2

To Determine Door Width for 4-leaf Bifold:
* Cased Opening Width minus 5/8" ... divided by 4

To Determine Door Height from opening height:
* Overall Height minus 2-1/2"... minus Undercut... Plus 1/4"



Note: Frames that abutt drywall will install the same as those that wrap drywall, but will instead wrap the starter channel provided which should affix to the finish opening with legs facing out prior to frame install.

Rough Opening for Abutting Conditions = Overall Frame Height & Width

NOT TO SCALE

Revised 2/24/2026